

<i>Customer</i>	<i>Date</i>	05/24/23
<i>Project</i>	<i>Engineer</i>	Miroslav Stibor
<i>HEX Type</i>	<i>XB12H-1-80</i>	<i>Contact Person</i>
<i>Product Code</i>	004H7696	<i>E-mail</i>
<i>Units Connected</i>	1 (Parallel)	

Calculated Parameters	Unit	Side 1	Side 2
<i>Flow Type</i>		CounterCurrent	
<i>Heat Load</i>	kW	35.00	
<i>Inlet Temperature</i>	°C	50.0	41.2
<i>Outlet Temperature</i>	°C	43.4	47.3
<i>Mass Flow Rate</i>	kg/s	1.43	1.38
<i>Volumetric Flow Rate</i>	L/min	83.33	83.33
<i>Total Pressure Drop</i>	kPa	19.55	16.39
<i>Pressure Drop in Port</i>	kPa	1.24	1.17
<i>Surface Margin</i>	%	3.71	
<i>LMTD</i>	ΔK	2.5	
<i>HTC (Available/Required)</i>	W/m²·K	6736 / 6495	
<i>Port Velocity</i>	m/s	1.73	1.73
<i>Shear Stress</i>	Pa	45.27	38.51

Properties of Fluid	Unit	Side 1	Side 2
<i>Fluid</i>		Ethylene glycol (35%)	Water
<i>Liquid Viscosity</i>	mPa·s	1.2521	0.6068
<i>Liquid Density</i>	kg/m³	1031.9108	991.2997
<i>Liquid Heat Capacity</i>	kJ/kg.K	3.7216	4.1761
<i>Liquid Thermal Conductivity</i>	W/m·K	0.4675	0.6325

Specifications	Unit	Side 1	Side 2
<i>HEX Type</i>		XB12H-1-80	
<i>Number of Plates</i>		80	
<i>Grouping</i>		1*39H/1*40H	
<i>Plate Material</i>		AISI316L	
<i>Effective Area</i>	m²	2.18	
<i>Brazing Material</i>		Cu	
<i>Volume</i>	l	1.1	1.2
<i>Weight, empty/operating</i>	kg	7.93 / 10.25	
<i>Connection</i>	<i>Inlet</i>	G 1 Thread	G 1 Thread
	<i>Outlet</i>	G 1 Thread	G 1 Thread
<i>Certification/Approval Type</i>			
<i>Minimum Design Temperature</i>	°C	-10.0	
<i>Maximum Design Temperature</i>	°C	180.0	
<i>Maximum Design Pressure</i>	bar(g)	25.0	25.0
<i>H420.2-1.3.21</i>			